

"Method of Preventing Cracking in Direct Chill Cast Ingots"

Inventor(s): Ho Yu

Alcoa Ref.: 03-0981

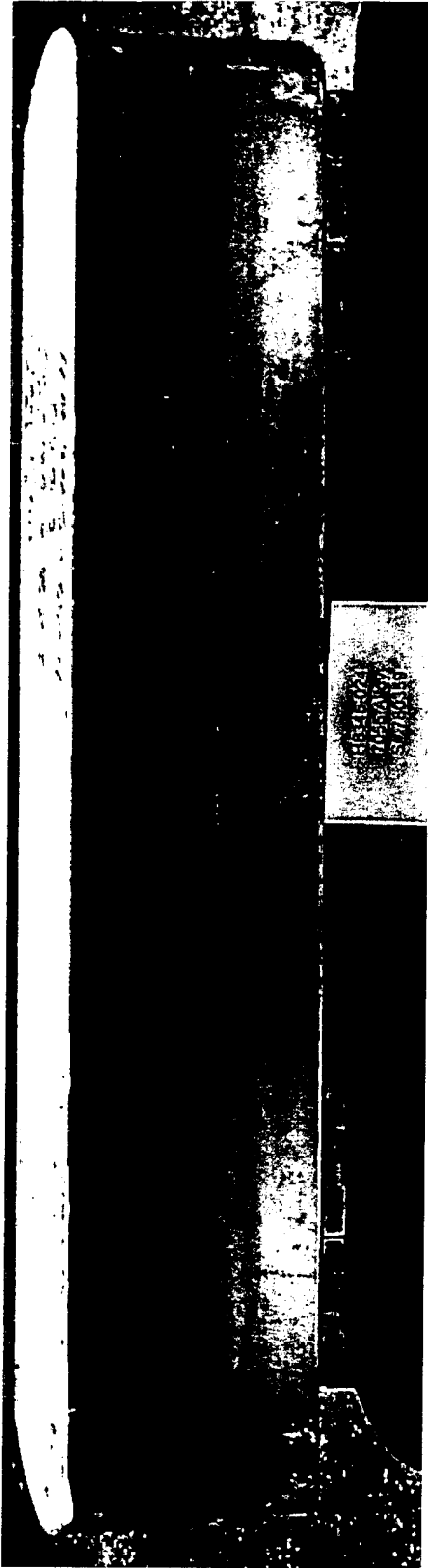


FIG. 1

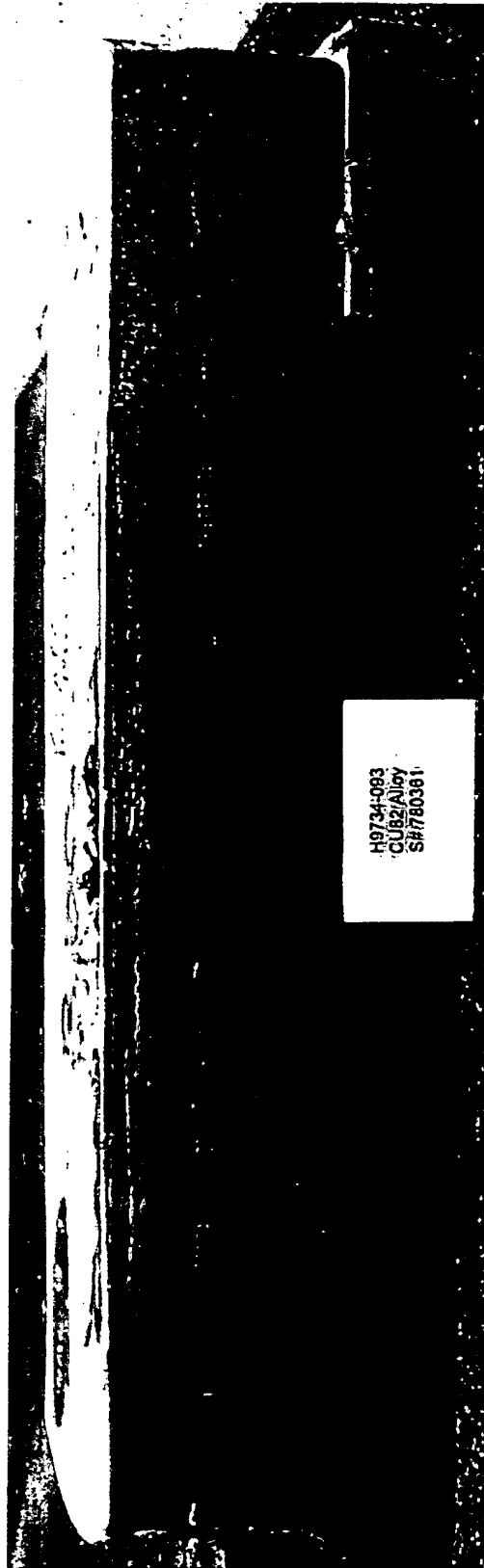


FIG. 2

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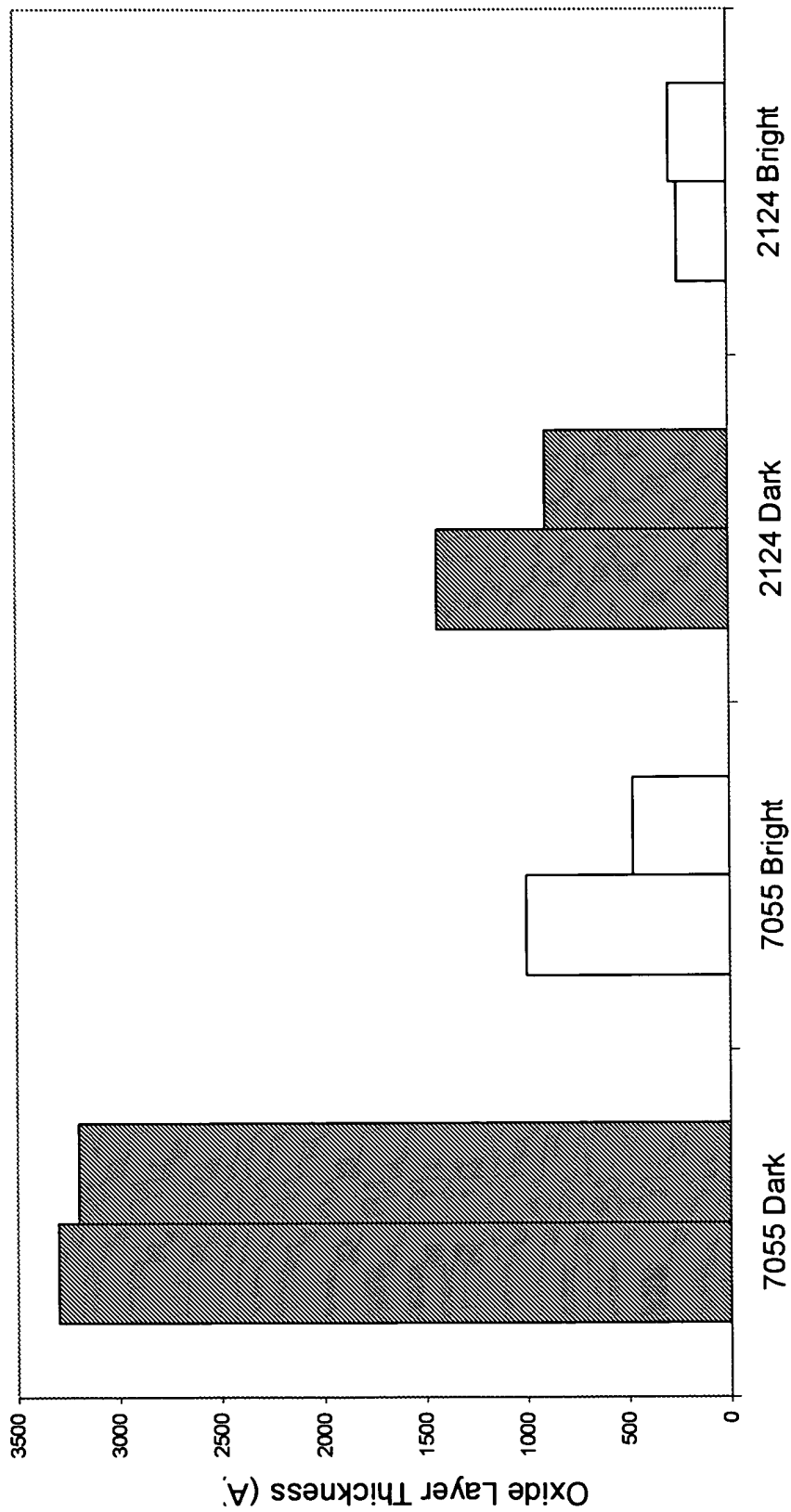
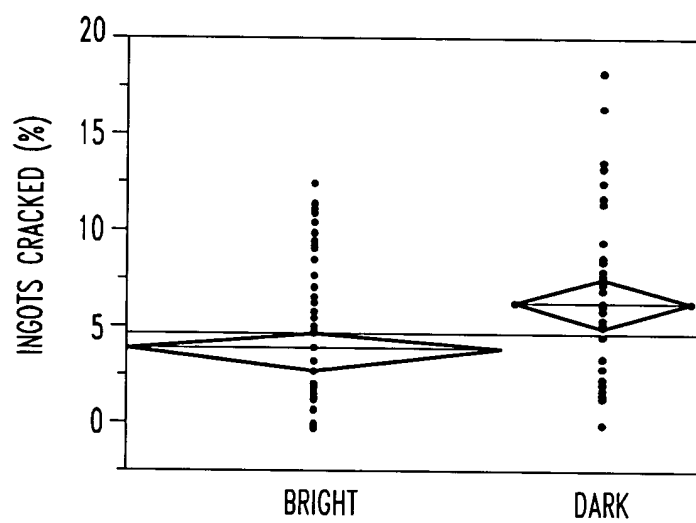


FIG. 3



*FIG. 4*

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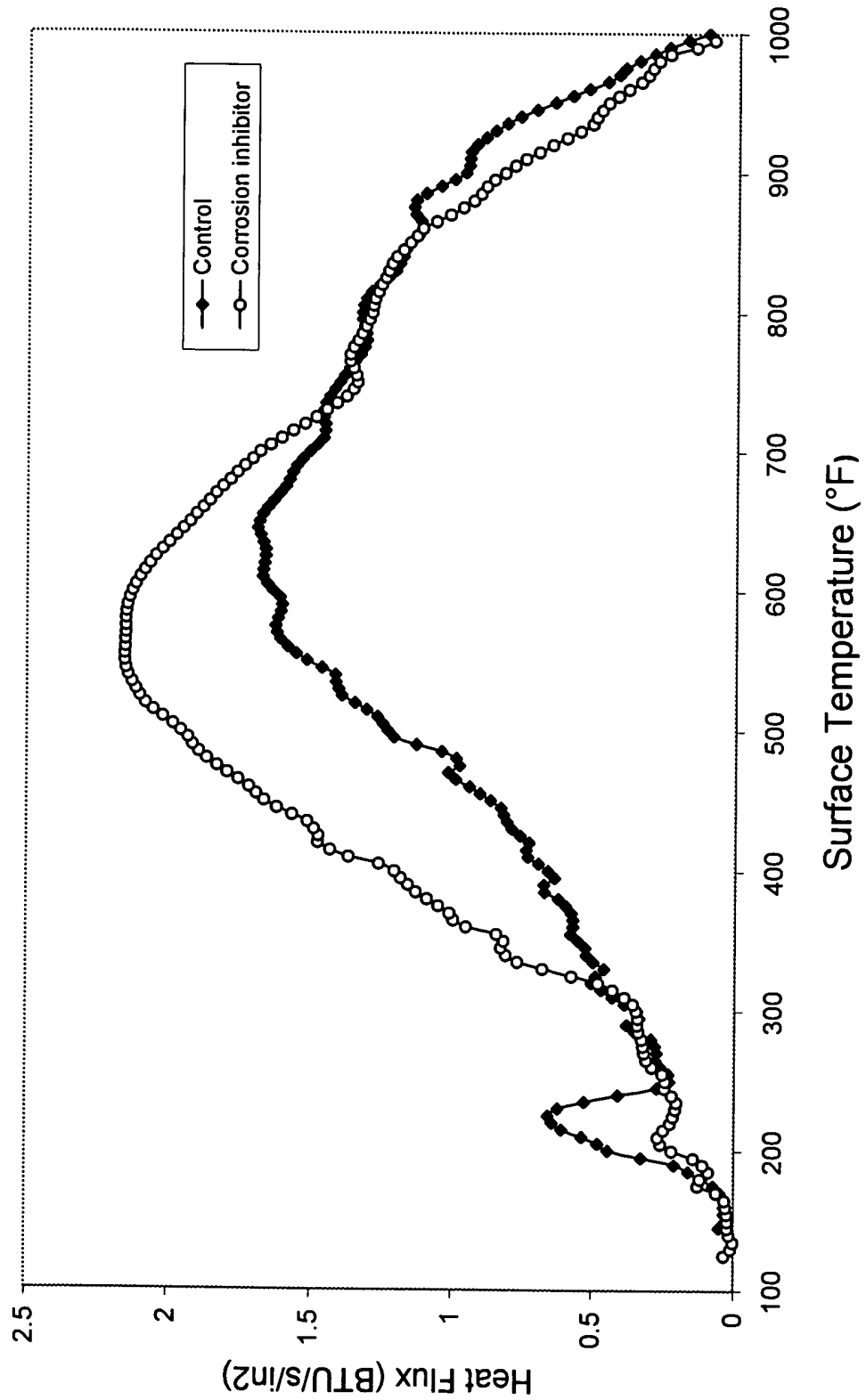


FIG. 5